



## INSTRUCTIONS FOR GLUING 67806 GRIP COVER

The 67806 cover may be glued in place to prevent movement of the cover. Two types of adhesives are recommended. 3M #847 Rubber and Gasket adhesive is the first choice. A suitable alternative is PVC pipe cement.

1. Remove the inlet adapter and muffler. Be careful not to lose the inlet valve and spring.
2. Hold the handle horizontally with the barrel facing down. Place a dime sized amount of the adhesive on the back of the tool handle, about 3/4 inch above the bottom of the handle.
3. Holding the grip with the tapered end up, rest the end of the handle on the bottom of the taper.
4. Rotate and push the grip onto the housing. The high lip of the cover should be over the adhesive before it slides up the handle. This will ensure that the adhesive is spread uniformly and does not get on the outside of the grip.
5. Check that the grip is located correctly and that there is no adhesive in the muffler locating groove on the bottom of the housing.
6. Replace the valve, spring muffler, and inlet adapter. If you have trouble replacing the valve, use a piece of tubing as a handle to hold the valve. A screw, nail, or piece of wire placed in the tube will help push the valve from the tube once it is in place. The layout is similar to a retractable ball-point pen.
7. The glue should dry over night before the tool is used.

**SIoux  
TOOLS INC.**

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